

Service Manual for:

NVL

Vista

Series

Public Use Wheelchair Lifts

Series A3

DOT — Public Use Lift

"DOT — Public Use Lift" verifies that this platform lift meets the "public use lift" requirements of FMVSS No. 403. This lift may be installed on all vehicles appropriate for the size and weight of the lift, but must be installed on buses, school buses, and multi-purpose passenger vehicles other than motor homes with a gross vehicle weight rating (GVWR) that exceeds 4,536 kg (10,000 lb).

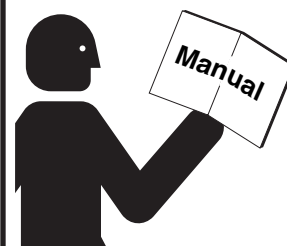


"Providing Access to the World"®

International Corporate Hdqrs: P.O. Box 310 Winamac, IN 46996 USA
1-800-THE LIFT® (574) 946-6153 FAX: (574) 946-4670



! WARNING



Read manual
before installing
or servicing lift.
Failure to do so
may result in
serious bodily
injury and/or
property damage.

Braun NVL Series

32744

February

2006

Patent #5,261,779

Patent #6,065,924

Patent #6,238,169

Patent #6,464,447

Patent #6,599,079

Patent #6,692,217

Patent #6,739,824

Patent #6,837,670

Patents Pending

Congratulations

We at The Braun Corporation wish to express our fullest appreciation on your new purchase. With you in mind, our skilled craftsmen have designed and assembled the finest lift available.

This manual provides service-related material. Refer to the FMVSS No. 403 Quick Reference Installation Sheet for installation instructions, operating instructions and maintenance procedures.

Braun Vista Series™ lifts are built for dependability and will provide years of pleasure and independence as long as the lift is installed and serviced as specified by a Braun certified technician, and the lift is operated by an instructed person.

Sincerely,
THE BRAUN CORPORATION



Ralph W. Braun
Chief Executive Officer

Warranty and Registration Instructions

Immediately upon receiving the lift, examine the unit for any damage. Notify the carrier at once with any claims.

Two warranty/registration cards (shown right) are located in the lift-mounted manual storage pouch. The sales representative must process one of the cards. The consumer must fill out the other card and mail it to The Braun Corporation. The warranty is provided on the back cover of this manual. The **warranty cards must be processed to activate the warranty.**

Series No. Pump Code
Model No. Serial No. Cylinder Code

| | |
|---|-----------------------|
| OWNER'S WARRANTY REGISTRATION | |
| NVL917IB-A3-00025-55-14CG | |
| PURCHASED FROM _____ | |
| OWNER | |
| NAME _____ | DATE INSTALLED _____ |
| ADDRESS _____ | |
| CITY _____ | |
| TELEPHONE _____ | STATE _____ ZIP _____ |
| TO VALIDATE WARRANTY REGISTRATION CARDS MUST BE RETURNED TO THE BRAUN CORPORATION. | |

Sample Warranty/Registration Card

Two Braun Serial No./Series No. identification tags (shown below) are posted on the lift. One I.D. tag is posted on the opposite pump side vertical arm. A second I.D. tag is located on the opposite pump side tower. Both I.D. tags provide the product identification information provided on the warranty/registration card. Record the information in the space provided (or document on a copy). **This information must be provided when filing a warranty claim or ordering parts.**

| | |
|--|----------|
| The Braun Corporation 1-800-THE LIFT™ BRAUNLIFT.COM™ | |
| DOT Public Use Lift MODEL# | |
| NVL917IB | |
| Max. Lifting Capacity - 800 lbs. | |
| SERIAL NUMBER | |
| A3-00025 | |
| PUMP CODE | CYLINDER |
| 55 | 14CG |
| MFG DATE | |
| 01/04/06 | |
| CE e5*72/245*95/54*0110*00 | |
| PATENT PENDING- 5,261,779-6,065,924-6,238,169-6,46 4,447-6,599,079-6,692,217-6,739,824 | |

Sample Serial No./Series No. Identification Tag

Model No. _____

Series No. _____

Serial No. _____

Pump Code _____

Cylinder Code _____

Date of Manufacture _____

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Troubleshooting

| | |
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Pump Module

| | |
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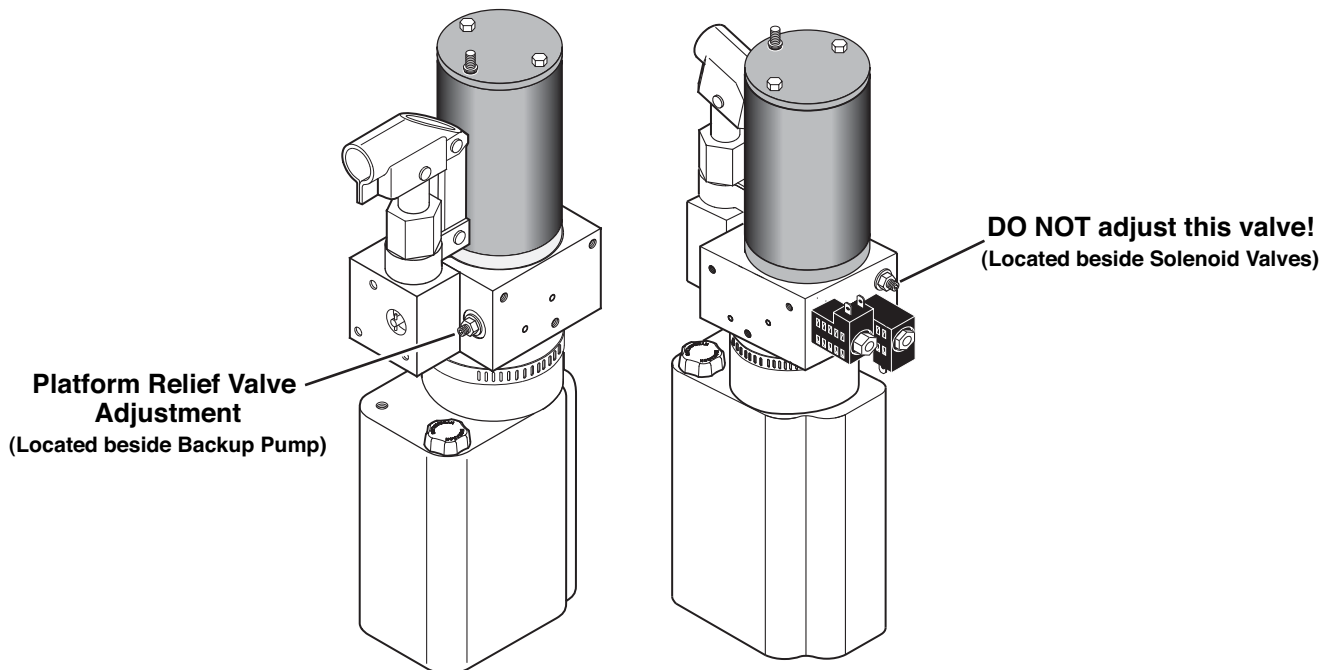
Lift Exploded View

| | |
|-------------------------|----|
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Certification Checklist Diagnostic Procedures

Use the following adjustment procedures should the lift not function as described in the certification checklist. These procedures must be followed in order for the lift to be FMVSS 403/404 compliant.

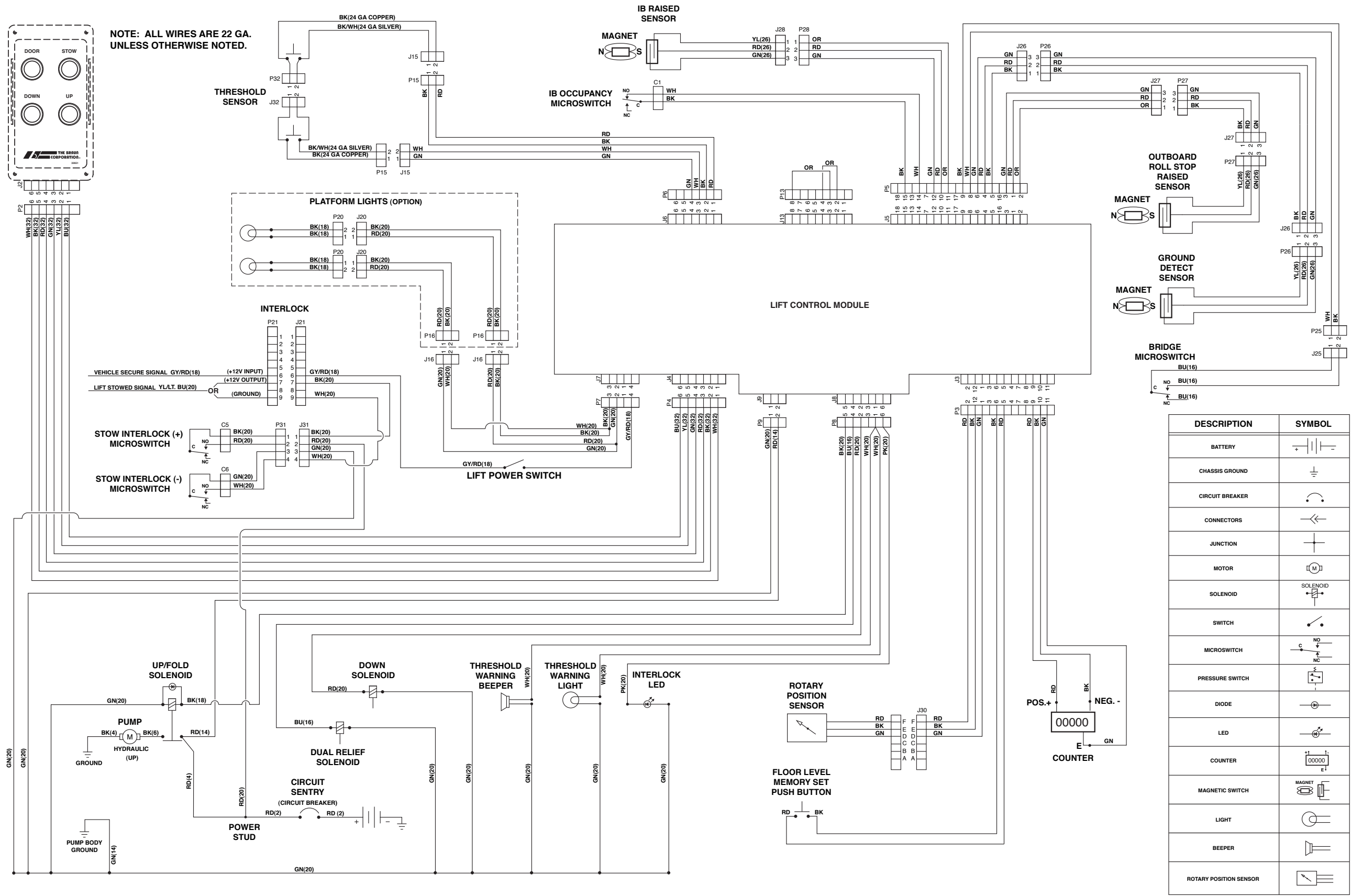
- Vehicle movement is prevented unless the platform is fully stowed.
 1. Verify lift stowed signal - pin 7 on the pump module has a +12 volt signal OR pin 9 has a ground signal (depends on interlock used).
 2. Refer to the interlock installation instructions.
- Lift operation shall be inhibited unless the vehicle is stopped and vehicle movement is prevented.
 1. Verify vehicle secure signal (pin 6) has a +12 volt signal.
 2. Refer to the interlock installation instructions.
- The platform will not fold/stow when occupied.
 1. Position the platform at the floor level loading position.
 2. Loosen the locknut on the dual relief valve adjustment (do not remove locknut). See illustration below.
 3. Turn the adjustment screw counter clockwise until the platform does not fold when the Fold button is pressed.
 4. Turn the adjustment screw clockwise in 1/4 turn increments and press the Fold button until the platform folds completely (Note: return the platform to floor level position after each attempt to fold the platform).
 5. Turn the adjustment screw an additional 1/8 turn after the platform folds successfully.
 6. Tighten the locknut without moving the adjustment screw.
 7. Verify the platform will not stow while occupied.



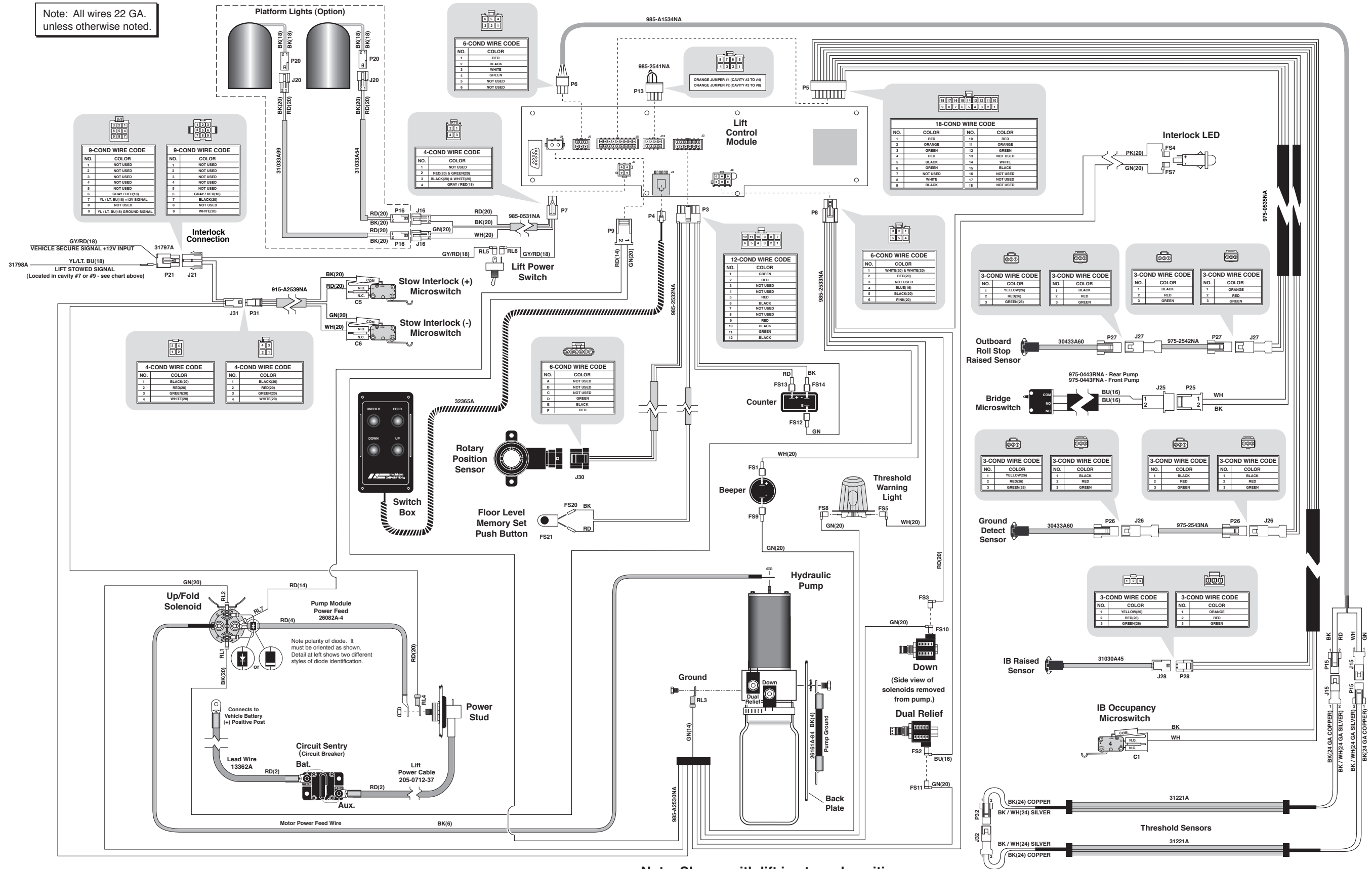
Certification Checklist Diagnostic Procedures

- The inner rollstop will not raise if occupied.
 - Call Product Support
- The outer barrier will not raise if occupied.
 - Call Product Support.
- Verify platform lighting when lift is deployed.
 1. Replace bulb(s) in the light housing.
 2. Check fuse (5 amp fuse on circuit board; F13)
- An audio warning (and visual warning for public lifts) will activate if the threshold area is occupied when the platform is at least 1" below floor level.
 1. Remove the threshold warning plate
 2. Verify the threshold strip switch connectors are connected (see illustration on Page 6)
 3. Replace the threshold strip switch
 4. Reinstall the threshold warning plate
- Lowering the platform beyond the inner rollstop locking position is allowed only when the inner rollstop is locked in position.
 - Call Product Support.
- Lift platform movement shall be interrupted unless the outer barrier is raised and the outer barrier latch is positively engaged.
 - Call Product Support.

Lift Electical Schematic

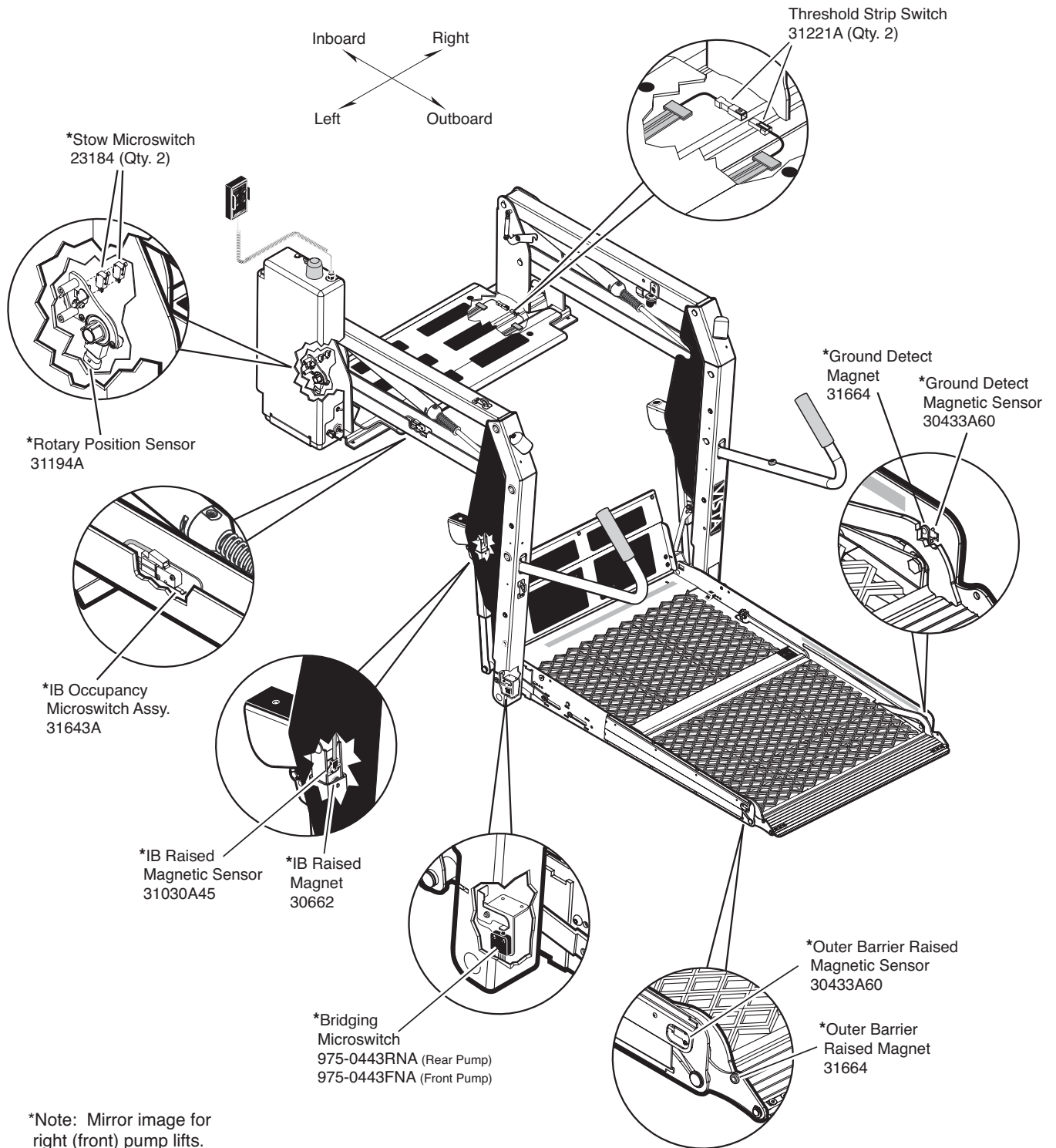


Lift Wiring Diagram



Note: Shown with lift in stowed position.

Switch and Sensor Locations



LCD Lift Codes

Listed below are codes that the lift controller outputs during lift operation. The codes will be displayed on an LCD screen located on the lift control board inside the pump module. See the Manual Operating Instructions in the operator's manual for pump cover removal instructions.

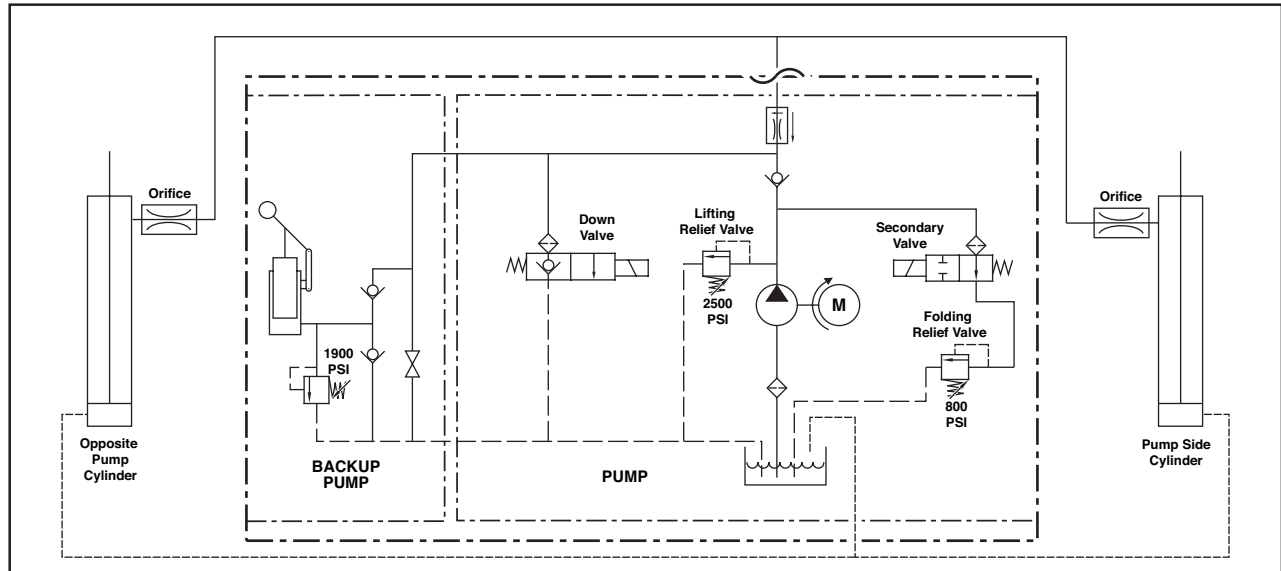
Non-Flashing Numbers




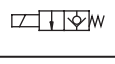


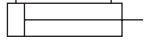






- | | |
|---|---|
| 01 – Platform stowed | 57 – Outer barrier is not up and latched and ground detect switch did not deactivate (Century and Vista only) |
| 02 – Platform unfolding | 58 – Outer barrier is not up and latched and the platform is 3" above the ground |
| 03 – Platform unfolding paused | 59 – Outer barrier is not up after pausing platform travel |
| 04 – Platform at floor level | 60 – The kickout gas springs are worn, replace before using |
| 05 – Platform beginning to lower | 75 – Low voltage detected; must turn off power switch to reset LCD |
| 06 – Platform lowering (threshold cannot be occupied from this point down) | 77 – Vehicle secure interlock has not been activated |
| 07 – Outer barrier moving to horizontal position | 90 – Position will be set if you keep holding the button until it beeps |
| 08 – Platform at ground level | 91 – Position is out of a predetermined acceptable range of floor position |
| 09 – Outer barrier moving to vertical position | 92 – Bridge switch is not made, needs adjusting |
| 10 – Platform raising | 93 – Inner rollstop occupied switch is not made, position needs to be moved or switch should be adjusted |
| 11 – Platform raising paused at floor | 94 – Outer barrier is not made, fix and try again |
| 12 – Platform folding (limited pressure) | 95 – Outer barrier latch is not made (check for jumper on Century and Vista lifts, check latch on Millennium lifts) |
| 13 – Platform folding (full pressure) | 99 – Controller program is not valid; replace controller |
| 14 – Timed fold (cinching lift title) or (anti-rattle state) | |
| 15 – Platform folding stopped | |
| 16 – Paused fold | |
| 17 – Platform between ground and 3" above ground | |
| 18 – Platform above 3" | |
| 19 – Outer barrier moving to horizontal position | |
| 28 – Illegal function/not defined | |
| 29 – Interlock fault not recognized (or has been cleared but a motion button is still pressed) | |
| 30 – Platform location unknown | |
| 31 – Platform location transition state; attempting to locate position | |
| 35 – Two or more motion buttons are being pressed | |
| 36 – The retention belt cannot be buckled while trying to fold or unfold | |
| 37 – Motion button being pressed is not a valid motion | |
| 50 – Outer barrier is not up above inboard barrier locked position | |
| 51 – Threshold is occupied when platform is 1" or more below floor level | |
| 52 – Inner rollstop is not up and locked below inner rollstop locked position | |
| 53 – Inner rollstop occupied sensor is not activated between floor and inner rollstop up position | |
| 54 – Outer barrier is occupied before it is up | |
| 55 – Outer barrier is not latched when above the inner rollstop locked position (Millennium only) | |
| 56 – Outer barrier is not up and latched and bridge switch did not deactivate | |

Flashing Numbers

- | |
|---|
| Flashing 65 – Unfold button is pressed |
| Flashing 66 – Fold button is pressed |
| Flashing 67 – Down button is pressed |
| Flashing 68 – Up button is pressed |
| Flashing 69 – Bridge switch is activated |
| Flashing 70 – Outer barrier latch switch is activated |
| Flashing 71 – Ground detect switch is activated |
| Flashing 72 – Outer barrier up switch is activated |
| Flashing 73 – Inner rollstop up switch is activated |
| Flashing 74 – Inner rollstop occupied switch is activated |
| Flashing 76 – Outboard barrier occupied switch is activated |
| Flashing 78 – Threshold tape switch "A" is activated |
| Flashing 79 – Threshold tape switch "B" is activated |
| Flashing 80 – Position set button is pressed |

Hydraulic Schematic



| Description | Symbol | Description | Symbol |
|-------------------------|---|-----------------------------------|---|
| Fixed Displacement Pump |  | Hydraulic Port |  |
| Pump Motor |  | 2 Way 2 Position Solenoid Valve |  |
| Backup Pump |  | Pressure Compensated Flow Control |  |
| Single Acting Cylinder |  | Relief Valve |  |
| Check Valve |  | Filter Screen |  |
| Unfold Orifice |  | Vented Reservoir |  |
| Manual Shutoff Valve |  | | |

NOTES

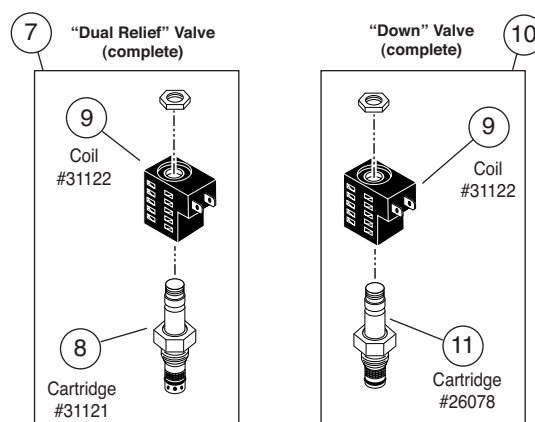
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Hydraulics Parts List

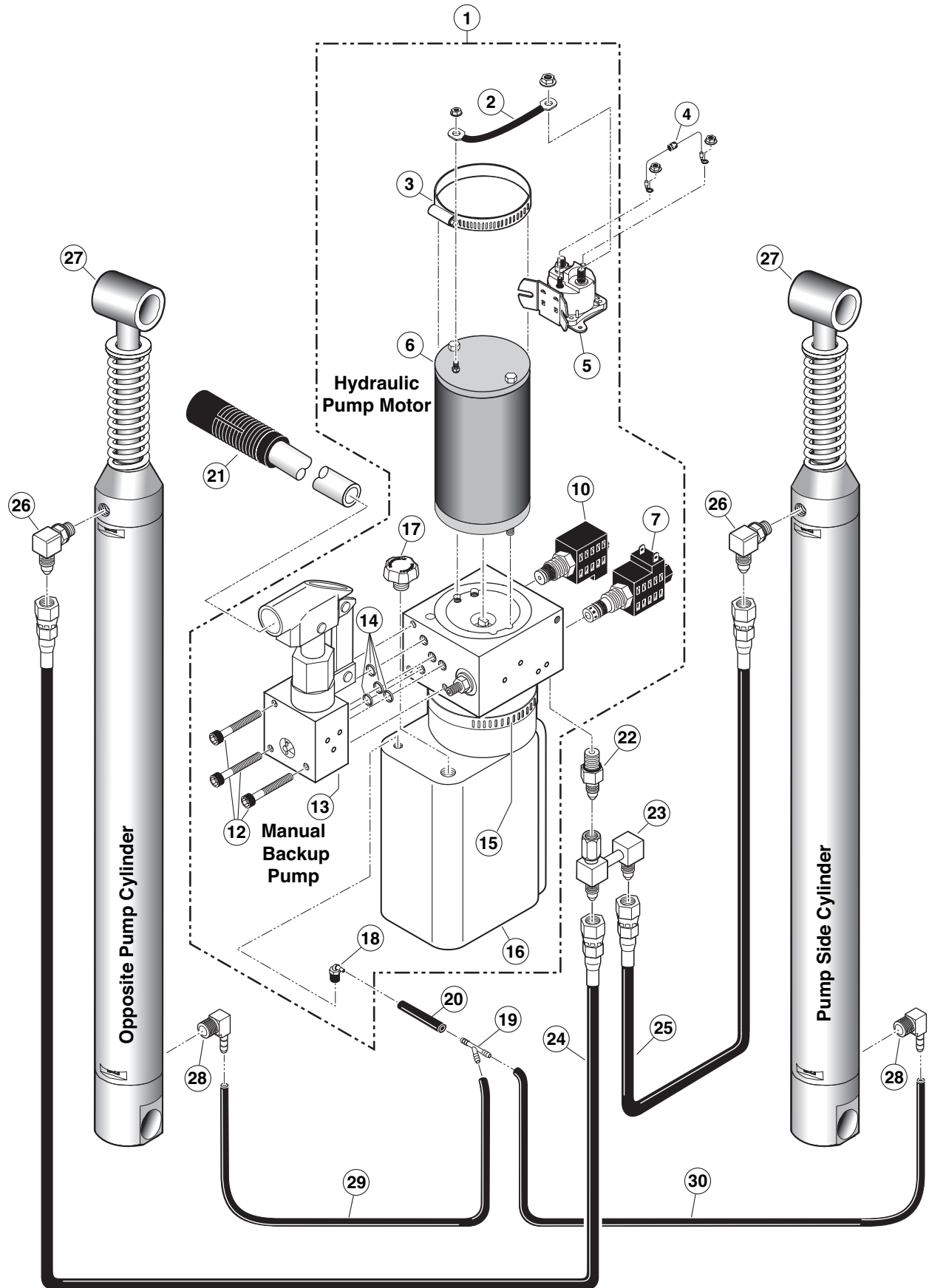
| Item | Qty. | Description | Part # |
|------|------|---|---------------|
| 1 | 1 | Pump Assembly (M-268-0112) 120G / 12V / Dual Relief | 30915-12V |
| 2 | 1 | Lead Wire Assembly, #6 Gauge | 29049 |
| 3 | 1 | Clamp, Hose (M258) | 29663 |
| 4 | 1 | Diode Assembly, Up Solenoid | 73906A |
| 5 | 1 | Solenoid, 4-Post - Prestolite | 28308 |
| 6 | 1 | Motor, Pump - 12 Volt - Low RPM | 29690 |
| 7 | 1 | Valve Assembly, "Dual Relief" (complete) | 31120K |
| 8 | 1 | Cartridge (only), "Dual Relief" Valve - (shown below) | 31121 |
| 9 | 2 | Coil (only) - (shown below) | 31122 |
| 10 | 1 | Valve Assembly, "Down" (complete) | 31348K |
| 11 | 1 | Cartridge (only), "Down" Valve - (shown below) | 26078 |
| 12 | 3 | Screw, 1/4-20 x 2-1/4", Allen Head | 26080 |
| 13 | 1 | Hand Pump (Backup) with O-Rings (Item 11) | 26074 |
| 14 | 4 | O-Ring (only), Hand Pump Mounting | 17351 |
| 15 | 1 | Clamp, Reservoir - H-48 (M259) | 17069 |
| 16 | 1 | Reservoir, Hydraulic Fluid | 30160 |
| 17 | 1 | Cap, Reservoir Filler - Screw On | 30167 |
| 18 | 1 | Fitting, 90° - 1/8" NPT x 1/8" Barb - Plastic | 87563 |
| 19 | 1 | Connector, Plastic "Y", 1/8" O.D. | 18877 |
| 20 | 1 | Hose, Thermal Plastic - Black, 1/8" I.D. | 23742R* (6") |
| 21 | 1 | Handle with Grip | 17206A |
| 22 | 1 | Fitting, Male 7-16-20 SAE O-Ring to Male 7/16-20 JIC 37° | 24504 |
| 23 | 1 | Elbow, 7/16-20 JIC 37 Female Swivel (1) - 7/16-20 JIC 37° Male (2) | 26579 |
| 24 | 1 | Hose Assembly, 1/8" (Opposite-Pump-Side) | 16004A-086 |
| 25 | 1 | Hose Assembly, 1/8" (Pump-Side) | 16004A-046 |
| 26 | 2 | Elbow, 90°, 7/16-20 SAE O-Ring Male - 7/16-20 JIC 37° Male, Orifice | 26667 |
| 27 | 2 | Cylinder ✓ | C1514.3-9408 |
| 28 | 2 | Elbow, 90°, 1/4 NPT Male to 1/4" Barbed | 15150 |
| 29 | 1 | Hose, Thermal Plastic - Black, 1/8" I.D. | 23742R* (68") |
| 30 | 1 | Hose, Thermal Plastic - Black, 1/8" I.D. | 23742R* (30") |
| | | | |

✓ **Seal Kits:** If repairing a cylinder, order Seal Kit #1500-0500P.

* Raw material items ordered and priced per inch (order specified length).



Hydraulics Diagram



Pump Module Parts List

| Part Numbers of Items Dedicated per Lift Model | | | | |
|--|------|---|--------------|--------------|
| Item | Qty. | Description | NVL917IB | NVL917FIB |
| 1 | 1 | Pump Module (complete), 12 Volt | 985-A3516RNA | 985-A3516FNA |
| 1 | 1 | Plate, Backing / Mounting | 985-2501RN | 985-2501FN |
| 2 | 1 | Cover, Pump, 2-Piece - Back (915-0513RNA or 915-0513FNA Includes Items 2 and 18 - 24) | 915-0513RN | 915-0513FN |
| 3 | 1 | Cover, Pump - 2-Piece - Top / Front (915-0519RNA or 915-0519FNA Includes Items 3 and 38 - 50) | 915-0519RN | 915-0519FN |
| Part Numbers of Items Identical on all Lift Models | | | | |
| Item | Qty. | Description | Part No. | |
| 4 | 1 | Pump Assembly (M268-0112) 12V-120G - Dual Relief (Includes Items 5 & 6) | 30915-12V | |
| 5 | 1 | Power Cable, Up Solenoid to Motor | 29049 | |
| 6 | 1 | Solenoid, Up - 4-Post - Prestolite | 28308 | |
| 7 | 1 | Diode Assembly, Up Solenoid | 73906A | |
| 8 | 1 | Fitting, Male 7/16-20 O-Ring to Male 7/16-20 JIC 37° | 24504 | |
| 9 | 1 | Elbow, Female Swivel 7/16-20 JIC 37° to (2) Male 7/16-20 JIC 37° | 26579 | |
| 10 | 1 | Control, Hand Pendant Assembly - Standard | 32365A | |
| 11 | 1 | Strain Relief - Liquid Tight | 30753 | |
| 12 | 1 | Control Board Assembly | 100159-001 | |
| 13 | 8 | Standoff, Snap-In (2 shown) | 31011 | |
| 14 | 1 | Switch, Push Button | 31753 | |
| 15 | 1 | Diode, Green LED, Panel Mount | 29545 | |
| 16 | 1 | Stud, Power Feed | 26084 | |
| 17 | 1 | Rubber Boot, Red ♦See note below | 82046 | |
| 18 | 1 | Receptacle, Clip On | 28803 | |
| 19 | 1 | Lens, Threshold Warning - Red | 30704 | |
| 20 | 1 | Decal, Warning / Pressure Relief Valve (Not shown - see Decal Section) | 22249 | |
| 21 | 1 | Spacer, Lens - NHTSA | 31386 | |
| 22 | 1 | Metal Ring Base - Lamp | 30971 | |
| 23 | 1 | Socket, Lamp | 30703 | |
| 24 | 3 | Screw, #8-32 x 1/2" Pan Head Phillips - Thread Cut | 30974 | |
| 25 | 1 | Bulb, Light | 19841 | |
| 26 | 1 | Switch, Toggle | 12185 | |
| 27 | 1 | Decal, Lift Power - On/Off (Not shown - see Decal Section) | 21494 | |
| 28 | 2 | Washer, 5/16" Flat | 10063 | |
| 29 | 2 | Bolt, 5/16-18 x 3/4", Nylock, Hex * See note below | 29608 | |
| 30 | 2 | Bolt, 5/16-18 x 1/2", Nylock, Hex * See note below | 10012 | |
| 31 | 1 | Cable, Ground | 22166A | |
| 32 | 1 | Washer, 5/16" External Tooth | 16368 | |
| 33 | 1 | Beeper, Continuous | 30487 | |
| 34 | 1 | Wire Assembly, Lift Interlock Connection | 31797A | |
| 35 | 1 | Wire Assembly, Lift Stowed Connection | 31798A | |
| 36 | 1 | Pump Handle with Grip | 17206A | |
| 37 | 1 | Clamp, Hose - Solenoid Mounting | 29663 | |
| 38 | 1 | Clip, Pump Handle - Bottom | 915-5518 | |
| 39 | 1 | Stud, Wing Head - 1/4 Turn | 28804 | |
| 40 | 1 | Retainer, Push On | 28805 | |
| 41 | 1 | Plug, Window - Clear | 30443 | |
| 42 | 1 | Clip, Pump Handle - Top | 915-5517 | |
| 43 | 1 | Washer, Nylon, 1/4" I.D. x 11/16" O.D. x .030" | 12690 | |
| 44 | 3 | Rivet, Pop, SD43BS - 1/8" - .13" .19" | 12954 | |
| 45 | 1 | Decal, Removal / Installation Pump Handle (Not shown - see Decal Section) | 29052 | |
| 46 | 1 | Decal, Manual Instructions - Public (Not shown - see Decal Section) | 31412 | |
| 47 | 1 | Decal, Removal / Installation - Pump Cover (Not shown - see Decal Section) | 29051 | |
| 48 | 1 | Decal, Warning - Control Board Damage - ESD (Not shown - see Decal Section) | 30787 | |
| 49 | 1 | Decal, Instructions and Warning, Hydraulic Pressure Switch (Not shown - see Decal Section) | 27154 | |
| 50 | 1 | Decal, Dual Relief Adjustment (Not shown - see Decal Section) | 32201 | |
| 51 | 1 | Cable, Pump Module Power Hookup (Not shown - see Wiring Diagram) | 26082A-4 | |
| 52 | 1 | Harness, Power (Not shown - see Wiring Diagram) | 985-A2530NA | |
| 53 | 1 | Harness, Interlock / Lighting (Not shown - see Wiring Diagram) | 985-0531NA | |
| 54 | 1 | Harness, Up / Down Solenoid (Not shown - see Wiring Diagram) | 985-2533NA | |
| 55 | 1 | Harness, Extension - Threshold Switch (Not shown - see Wiring Diagram) | 985-A1534NA | |
| 56 | 1 | Harness, Jumper (Not shown - see Wiring Diagram) | 985-2541NA | |

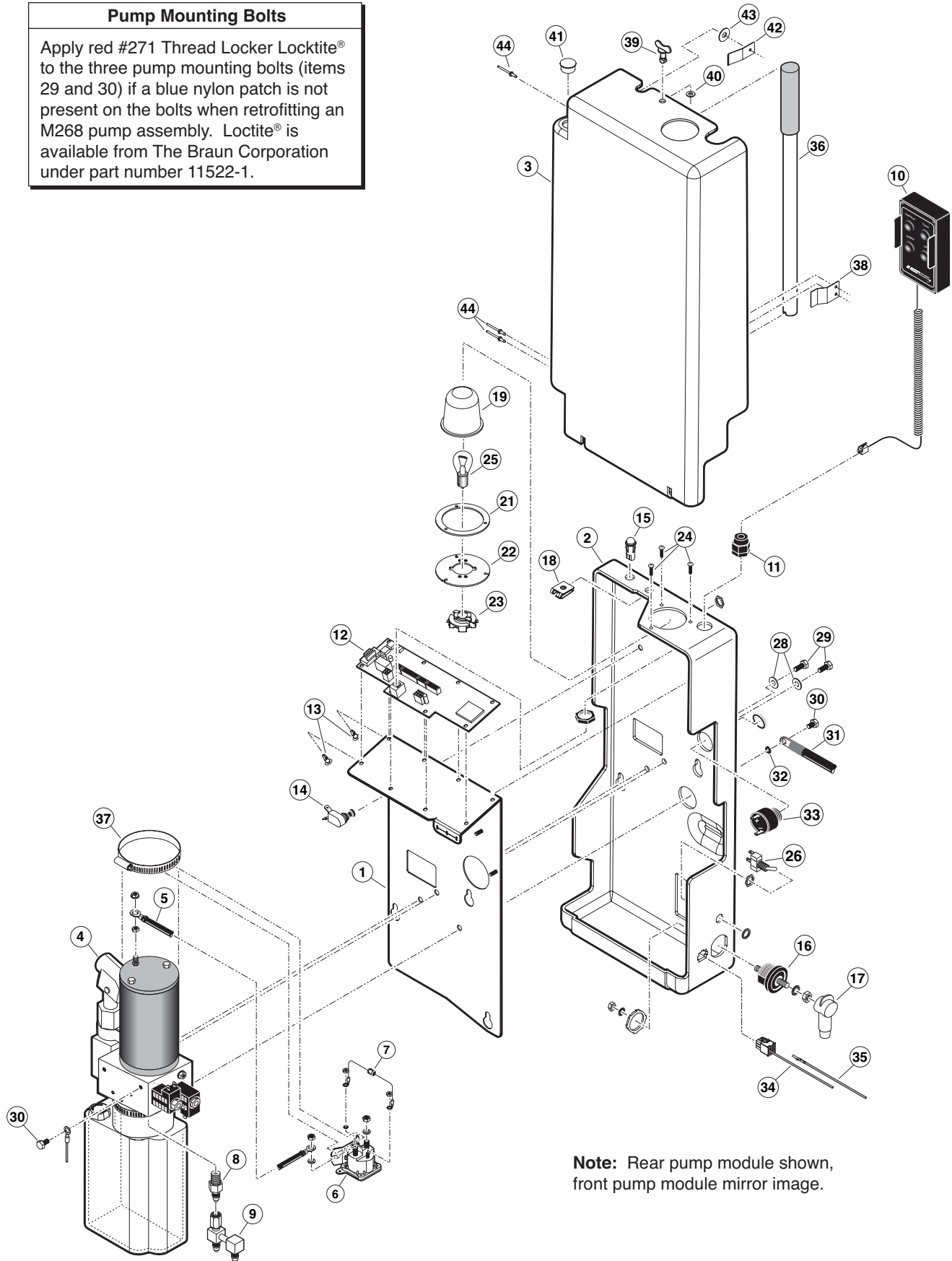
* Apply red #271 Thread Locker Loctite® to the four hex bolts (items 29 and 30) if a blue nylon patch is not present on the bolts when retrofitting an M268-0112 pump assembly. Loctite® is available from The Braun Corporation under part number 11522.

♦ Indicates items available for replacement part purposes **only**. These items **are not** included with replacement pump modules.

Pump Module Diagram

Pump Mounting Bolts

Apply red #271 Thread Locker Locktite® to the three pump mounting bolts (items 29 and 30) if a blue nylon patch is not present on the bolts when retrofitting an M268 pump assembly. Locktite® is available from The Braun Corporation under part number 11522-1.

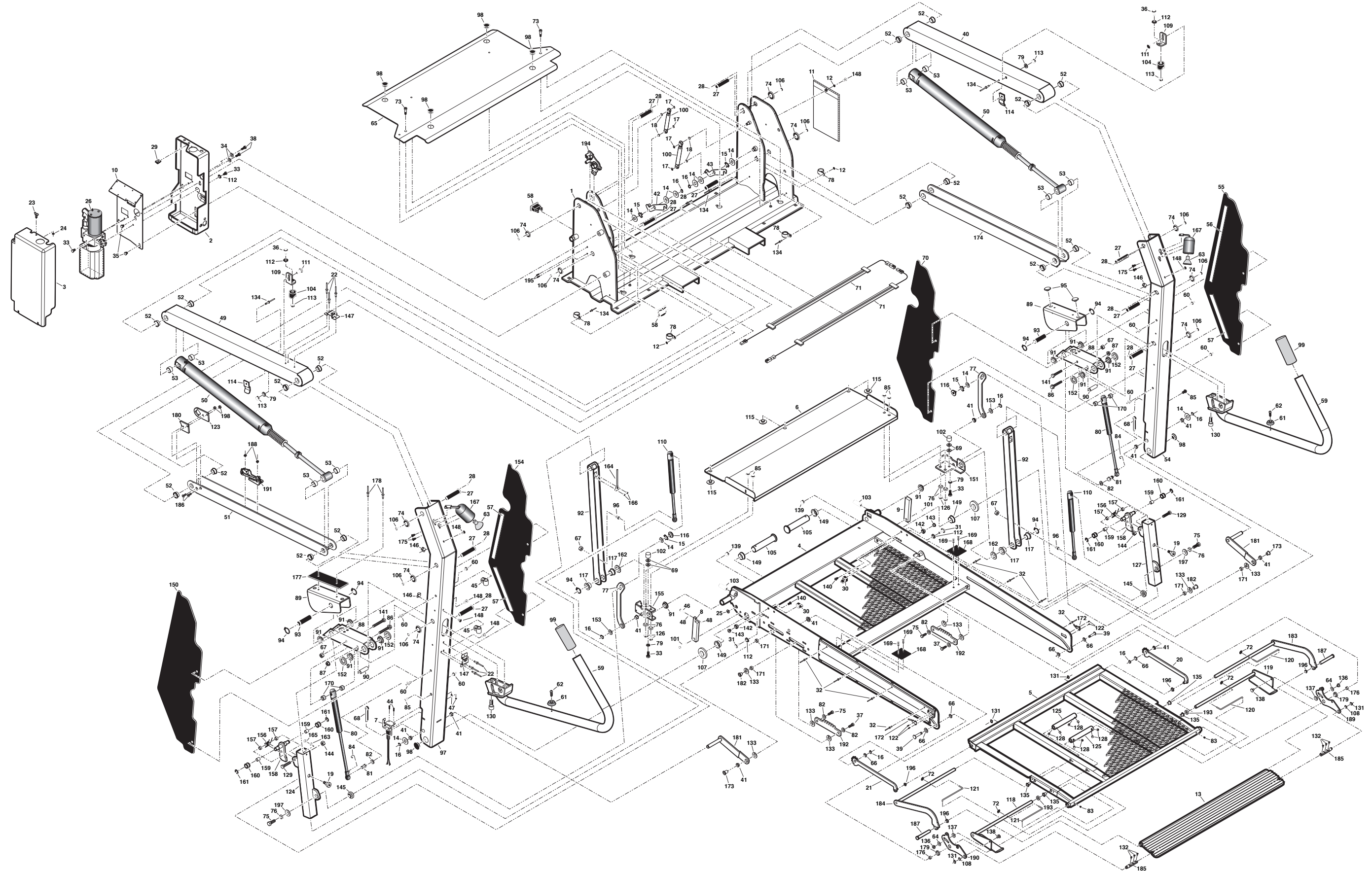


Note: Rear pump module shown, front pump module mirror image.

Repair Parts List

| Part Numbers of Items Dedicated per Lift Model | | | | | | | |
|--|------|--|----------------|----------------|------|--|---------------|
| Item | Qty. | Description | NVL917IB | NVL917FIB | | | |
| 1 | 1 | Base Weldment | 975R3148NW33 | 975F3148NW33 | | | |
| 2 | 1 | Cover, Pump, 2-Piece, Back-Bottom | 915-0513RN | 915-0513FN | | | |
| 3 | 1 | Cover, Pump, 2-Piece, Top-Front | 915-0519RN | 915-0519FN | | | |
| 4 | 1 | Platform Weldment Fixed Inner | 975-03351NW | 975-03351NW | | | |
| 5 | 1 | Platform Weldment Movable Outer | 975-0336NW | | | | |
| 6 | 1 | Bridge Plate | 975-3148CNA33Y | 975-3148CNA33Y | | | |
| 7 | 1 | Bridge Switch Assembly | 975-0443RNA | 975-0443FNA | | | |
| 8 | 1 | Block, Platform Stop - Bridging - Rear | 25778 | 900-0311 | | | |
| 9 | 1 | Block, Platform Stop - Bridging - Front | 900-0311 | 25778 | | | |
| 10 | 1 | Plate, Backing/Mounting Rear | 985-2501RN | 985-2501FN | | | |
| Part Numbers of Items Identical on All Lift Models | | | | | | | |
| Item | Qty. | Description | Part No. | Item | Qty. | Description | Part No. |
| 11 | 1 | Bag, Vinyl - 7" x 10" | 31174 | 109 | 2 | Bracket, Mounting, Quiet Ride | 915-0392 |
| 12 | 3 | Washer, #10, Flat, Auto BK | 11541 | 110 | 2 | Gas Spring, 12.2" Extended/8.3" Compressed | 26698 |
| 13 | 1 | Roll Stop, 33" | 975-0312NY | 111 | 2 | Bolt, 5/16-18 x 3/4", Carriage, Black | 15858BK |
| 14 | 10 | Washer, 5/16" I.D. x 1" O.D. x .0269", Auto BK | 15328 | 112 | 5 | Washer, 5/16", External Tooth | 13688 |
| 15 | 4 | Washer, Finger, Disc Spring | 27276 | 113 | 4 | Nut, 5/16-18 Hex | 10058 |
| 16 | 8 | Snap-Ring 1/2" | 13273 | 114 | 2 | Bracket, Inner Side Panel Guide | 915-0703 |
| 17 | 4 | Snap-Ring 5/16" | 24570 | 115 | 3 | Bearing, UHMW, Flat, Thin, Black | 916-5406 |
| 18 | 4 | O-Ring, 5/16" I.D. x 1/16" O.D. | 26614 | 116 | 2 | Pivot, Bridge Plate Lever, Upper, Inside | 916-5433 |
| 19 | 2 | Screw, Socket Head, 3/8-16 x 1/2" with 1/2" Shoulder | 25929 | 117 | 4 | Bearing, Flange - 3/4" x 1/2" | 24027 |
| 20 | 1 | Gear Assembly, Rear | 975-2328RABKN | 118 | 1 | Weldment, Latch Foot, Rear | 975-0204RNV |
| 21 | 1 | Gear Assembly, Front | 975-2328FABKN | 119 | 1 | Weldment, Latch Foot, Front | 975-0204FNW |
| 22 | 6 | Rivet, Pop, 1/8" - .13/19" | 12954 | 120 | 2 | Rod, 5/32" Torsion Spring Bar, Front | 28132F |
| 23 | 1 | Stud, Wing Head | 28804 | 121 | 2 | Rod, 5/32" Torsion Spring Bar, Rear | 28132R |
| 24 | 1 | Retainer, Push-On | 28805 | 122 | 4 | Screw, #4-40 x 3/16" THD FORM | 31043 |
| 25 | 1 | Grommet, ID .312", FR. 250", GD .813" T500" | 27726 | 123 | 1 | Position Sensor Collet | 31093 |
| 26 | 1 | Pump Assembly, (M268 with Backup Pump) | 30915-12V | 124 | 1 | Weldment, Tube-IB Fold Arm-Rear | 975-0625RNW |
| 27 | 10 | Pin, Pivot, Parallel Arm | 917-0403 | 125 | 2 | Collar, Roll Stop, Torsion Bar | 975-2208 |
| 28 | 10 | Screw Drive #8 x 3/16" Long Black | 31086BK | 126 | 4 | Nut, 3/8-16, Hex | 10059BK |
| 29 | 1 | Receptacle, Clip-On | 28803 | 127 | 1 | Weldment, Tube-IB Fold Arm-Front | 975-0625FNW |
| 30 | 2 | Bumper, Stow, Millennium | 26154 | 128 | 8 | Screw, 5/16-18 x 5/16", Set | 11567 |
| 31 | 2 | Bolt, 5/16-18 x 1/2", Button Head, Socket Cap | 26281 | 129 | 2 | Bolt, 5/16-18 x 1 1/2" Hex Head, Cap | 10014 |
| 32 | 8 | Rivet, Pop, SD43BS - 1/8" - .13/19 | 12954 | 130 | 2 | Bolt, 7/16-20 x 1", SHCS, w/Nylock Patch | 28474 |
| 33 | 4 | Bolt, 5/16-18 x 1/2" Nylock, Hex | 10012 | 131 | 4 | Ring, 3/8" Retaining Snap | 13889 |
| 34 | 2 | Washer, 5/16" Flat | 10063 | 132 | 1 | Screw, #10-32 x 1/2", Flat Head-Hex w/Patch | 17192P |
| 35 | 2 | Bolt, 3/8-16 x 1/2" Nylock, Hex | 29072 | 133 | 8 | Washer, Thrust, 1.125" O.D., .625" I.D., .0585" THK | 23378 |
| 36 | 2 | Bolt, 5/16-18 x 3/4", Button Head, Soc Cap Hd | 24440 | 134 | 6 | Rivet, Pop, 3/16" - 25/38", Black | 14993 |
| 37 | 2 | Bolt, 3/8-16 x 3/4" GR5-Hex, Auto, BK | 12463 | 135 | 4 | Bearing, Flange, 10MM x 12MM, FMB1012DU | 28128 |
| 38 | 2 | Bolt, 5/16-18 x 3/4" Nylock, Hex | 29608 | 136 | 2 | Nut, 1/4-20 x 3/16", Roll Stop | 975-0205N |
| 39 | 2 | Pin, Bearing, Platform Slide | 975-2360 | 137 | 2 | Washer, Nylon, .34" I.D. x .74" O.D. x .62" T | 31439 |
| 40 | 1 | Parallel Arm Assy., Top-Front w/Bearings | 915-0437FA | 138 | 2 | Bolt, 1/4-20, Shoulder, Roll Stop | 975-0211 |
| 41 | 10 | Bearing, Flange, 1/2" x 1/4" | 24442 | 139 | 2 | Nut, 5/16-18, Top Lock, Black | 28324BK |
| 42 | 1 | Weldment, Latch, Lift/Tite, Rear | 27013RW | 140 | 2 | Bolt, 1/4-20 x 1/2", Button Head Socket | 15733 |
| 43 | 1 | Weldment, Latch, Lift/Tite, Front | 27013FW | 141 | 2 | Bolt, 3/8-16 x 2", Hex Head, Cap | 10027 |
| 44 | 2 | Screw, #4-40 x 5/8", Round Head | 14810 | 142 | 2 | Roller Assembly | 1000-2395A |
| 45 | 2 | Clip, Cable, 5/16", Plastic | 26948 | 143 | 2 | Roller Retainer | 915-5353 |
| 46 | 1 | Screw, #8-32 x 1", Mach. Truss Head | 19912BK | 144 | 2 | Nut, 5/16-18 Hex, Lock | 11387BK |
| 47 | 2 | Nut, #4-40 w/Lockwasher | 19537 | 145 | 2 | Pivot, Bridge Plate Lever, Upper-Outer | 916-5434 |
| 48 | 2 | Nut, #8-32, Hex | 10777 | 146 | 3 | Clamp, 1/4" I.D. - Nylon Lock | 84396 |
| 49 | 1 | Parallel Arm Assy., Top-Rear w/Bearings | 975-2437RA | 147 | 2 | Clip, Hand Control Hanger | 84389 |
| 50 | 2 | Cylinder, 1.4625"/29.146" Retracted | C1514.3-3408 | 148 | 6 | Rivet, Snap, .201" x .256"/.295" | 26362 |
| 51 | 1 | Parallel Arm Assy., Bottom w/Bearings and Sensors - Rear | 975-0458NA | 149 | 4 | Bearing, Flange, 1" x 1/2-16FDU08 | 28031 |
| 52 | 16 | Bearing, Flange, 3/4" x 3/8" | 24011 | 150 | 1 | Cover, Plastic, Parallel Arm, O/S Rear-w/Tape | 915-0702NA |
| 53 | 8 | Bushing, 3/4" I.D. x 1/2" | 900-0456 | 151 | 1 | Weldment, Bridgeplate Bracket, Front | 985-0431FNV |
| 54 | 1 | Vertical Channel Weldment, Front, 48" | 975-0448FNW | 152 | 4 | Spacer, Handrail, .375" Thk. UHMW | 995-0301 |
| 55 | 1 | Cover, Plastic, Parallel Arm, O/S Front-w/Tape | 915-0704NA | 153 | 2 | Washer, 5/16" I.D. x .75" O.D. x .250", Black | 25336 |
| 56 | 2 | Tape, 1" Wide S-Face Foam, x 14" (1 Shown) | 82015R014 | 154 | 1 | Cover, Plastic, Parallel Arm, I/S Rear-w/Tape | 975-0703NA |
| 57 | 6 | Tape, 1" Wide S-Face Foam, x 10" (3 Shown) | 82015R010 | 155 | 1 | Weldment, Bridgeplate Bracket, Rear | 985-0431RNW |
| 58 | 1 | Cycle Counter-LCD Without Reset | 30547 | 156 | 2 | Spring, Torsion - .366 I.D. x .05" | 30386 |
| 59 | 2 | Handrail Weldment | 985-0618NW | 157 | 4 | Spacer, IB Lock | 30394 |
| 60 | 8 | Rivet, Push In - 8MM | 30063 | 158 | 2 | Weldment, IB Lock | 985-0630NW |
| 61 | 2 | Bumper, Rubber, 31/32" O.D. | 10950 | 159 | 4 | Bearing, 3/8" I.D. x 1/2" Long | 30405 |
| 62 | 2 | Screw, #8-18 x 1/2", Self-Tap, Phillips | 13583 | 160 | 4 | Roller, .65" O.D. x 1/2" Long | 985-0631N |
| 63 | 2 | Bulb, Light 20-W, Halogen Reflector | 31060 | 161 | 4 | E-Clip, 3/8" Shaft | 84383 |
| 64 | 2 | Washer, .328" I.D. x .75" O.D., .062" T-UHMW | 21438 | 162 | 2 | Spacer, Handrail, .230" Thk. UHMW | 911-5301 |
| 65 | 1 | Base, Cover 33" | 975-3148CNA33Y | 163 | 1 | Magnet - Sensor Ring | 30662 |
| 66 | 6 | Washer, Thrust, .875" O.D., .50" I.D., .058" ST | 29371 | 164 | 1 | Harness, Sensor - Magnetic w/Plug - 37" | 30433A37 |
| 67 | 4 | Nut, 3/8-16, Hex Lock | 13617 | 165 | 1 | Rivet, Snap, Black, 201" Hole x .177"/.217" Thick | 30408 |
| 68 | 2 | Cotter Pin, 1/4" x 2", Black | 15886BK | 166 | 2 | Rivet, Snap, Black, .158"/.197 Thick | 25759 |
| 69 | 4 | Washer, 1/4" Flat | 10062 | 167 | 2 | Light Assy, Vertical Channel | 31062A |
| 70 | 1 | Cover, Plastic, Parallel Arm, I/S Front-w/Tape | 975-0701NA | 168 | 2 | Pad, Roll Stop, Foot Stowed | 975-2379 |
| 71 | 2 | Threshold Strip Switch | 31221A | 169 | 4 | Plug, Interior, Plastic Push, Black | P50067-BK |
| 72 | 4 | Retainer, Push, 5/32" Threadless Shaft | 31728 | 170 | 4 | Spacer, UHMW-.75" O.D. x .39" I.D. x .25" | 30227 |
| 73 | 2 | Bolt, Shoulder, 5/16" x 5/8", 1/4-20 Thread | 31816 | 171 | 4 | Bearing, Platform, Slide | 975-2359 |
| 74 | 10 | Washer, 1/2" Flat Black Zinc | 25346 | 172 | 2 | Harness, Sensor, Magnetic w/Plug - 60" | 30433A60 |
| 75 | 4 | Bolt, 3/8-16 x 1", Hex | 10025 | 173 | 2 | Pin, Bearing, Gear Rack | 975-2334 |
| 76 | 6 | Washer, 3/8", Lock, Black | 10069BK | 174 | 1 | Parallel Arm Assy., Bottom w/Bearings-Front | 917-0457NA |
| 77 | 2 | Lever, Inboard Barrier | 975-0404N | 175 | 4 | Screw, #10-32 x 1/2" Button Head, Socket, Cap | 30375VP |
| 78 | 4 | Clamp, Insulate, 1 3/8" I.D. | 20765 | 176 | 2 | Bearing, Platform, Slide | 975-2358 |
| 79 | 2 | Washer, 5/16" Lock, Black | 10068 | 177 | 1 | Slide, UHMW, Platform Roll | 31677 |
| 80 | 2 | Gas Spring, Fold Arm | 29186 | 178 | 2 | Rivet, Pop, 3/16" - .13/25" - SD64BS | 11513 |
| 81 | 2 | Ball Stud, Gas Spring, 13MM x 3/8-16 F. Thread | 29185 | 179 | 2 | Spacer, 5/8" I.D., 7/8" O.D. x 3/16" L-UHMW | 31678 |
| 82 | 6 | Washer, 3/8", Lock | 10069 | 180 | 1 | Position Sensor Spacer | 31092 |
| 83 | 2 | Screw, 1/4-20 x 1/4", Set | 11563 | 181 | 2 | Link, Weldment, Platform, Vertical Channel | 975-2223W |
| 84 | 2 | Clip, Safety, 3/8-16 x 3/4", Flange | 12608 | 182 | 2 | Pin, Bearing, Gear Rack | 975-2202 |
| 85 | 6 | Bolt, 3/8-16 X 3/4", Flange Button Head, Socket Cap | 25171 | 183 | 1 | Roll Stop Pivot Arm Front | 975-0216RNWY |
| 86 | 2 | Bolt, 5/16-18 x 2", Flange, Hex | 25130 | 184 | 1 | Roll Stop Pivot Arm Rear | 975-0216FNWY |
| 87 | 2 | Nut, 5/16-18, Serrated Flange | 25131 | 185 | 2 | Pin, Roll Stop, Vista | 975-0217N |
| 88 | 2 | Arm, Slide Support | 985-0612N | 186 | 2 | Screw, 1/4-20 x 3/4", Flat Head, Socket, Countersink | 28986 |
| 89 | 2 | Slide, Platform, Rotate | 985-0606N | 187 | 2 | Pin, Bearing, Platform Slide | 975-2360 |
| 90 | 2 | Spacer, 5" O.D. x .334" I.D. x 1.515" LG | 25132 | 188 | 2 | Nut, #10-32 w/Lockwasher | 18349 |
| 91 | 10 | Bearing, Flange, 3/4" x 1/4" | 24012 | 189 | 1 | Assembly, Link, Roll Stop, Rear Pump, Front | 975-0219FABKN |
| 92 | 2 | Weldment, Platform Pivot Arm - 48" | 985-0640NW-BKN | 190 | 1 | Assembly, Link, Roll Stop, Rear Pump, Rear | 975-0219RABKN |
| 93 | 1 | Pin, Pivot, Lower Arm | 900-0413N | 191 | 1 | Assembly, IB Occupied | 31643A |
| 94 | 6 | Ring, Snap, 3/4", External | 18657 | 192 | 2 | Gear Rack, Platform Fold | 975-2329BKN |
| 95 | 2 | Bearing, UHMW, Flat, 1.226" | 205-1760 | 193 | 2 | Washer, .390" I.D. x .75" O.D., .21" T-UHMW | 31440 |
| 96 | 2 | Ball Stud, 10MM | 21301 | 194 | 1 | Assembly, Rotary Position Sensor | 31094A |
| 97 | 1 | Vertical Channel Weldment, Rear | 975-0448RNW | 195 | 2 | Screw, 1/4-20 x 3/4" BHSCS 18-8 SS | 81068-000 |
| 98 | 6 | Plastic End Cap, 1" I.D. x 1 1/4" O.D. | 20474 | 196 | 4 | Bearing, Flange, 3/8" I.D. x 1/4" | 24028 |
| 99 | 2 | Grip, Handle, Yellow | 19074 | 197 | 2 | Washer, 3/8" Flat, Black | 10064 |
| 100 | 2 | Spring, Dampener, Retract | 26963 | 198 | 2 | Nut, 1/4-20 Hex Lock | 10775 |
| 101 | 2 | Bolt, 5/16-18 x 1 1/4" Low Socket Hd., Cap, Bk. | 26327 | | | | |
| 102 | 2 | Bumper, .75" x .625" Long | 915-0391 | | | | |
| 103 | 2 | Screw, 1/2-20 x 1 1/2" Set Lock, Black | 18663 | | | | |
| 104 | 2 | Block, Guide-Platform Stow | 28593 | | | | |
| 105 | 2 | Pin, Platform | 975-2325 | | | | |
| 106 | 10 | Screw, 5/16-18 x 3/4", SHFS | 25527 | | | | |
| 107 | 2 | Spacer, UHMW, Vertical Channel | 995-0320 | | | | |
| 108 | 2 | Washer, 276" O.D. x 1.625" ID x .022" T 18-8 SS | | | | | |

Exploded View



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Vista Series Lift
Braun "Worry-Free"
Five-Year Limited Warranty

The Braun Corporation of Winamac, Indiana, warrants its wheelchair lift against defects in material and workmanship for up to five years*, providing the lift is installed, operated and maintained properly and in conformity with this manual. This warranty is limited to the original purchaser and does not cover defects in the motor vehicle on which it is installed, or defects in the lift caused by a defect in any part of the motor vehicle.

This warranty commences on the date the lift is put into service, providing the warranty registration card is completed and received by The Braun Corporation within twenty days of purchase. If no warranty card is received, the warranty will expire three years from the date of manufacture as identified on the lift serial number tag.

This warranty also covers the cost of labor for the repair or replacement of parts for three years when performed by an approved Braun Dealer. (A labor schedule determines cost allowance for repairs, which can be provided upon request by an approved Braun Dealer).

This warranty does not cover normal maintenance, service, or periodic adjustments necessitated by use or wear. The Braun Corporation will not, under any circumstances, pay for loss of use, incidental or consequential damages related to the lift, or vehicle in which it is installed.

This warranty will become null and void if the lift has been damaged through accident, misuse, or neglect, or if the lift has been altered in any respect.

* The five-year portion of this warranty covers the following lift's power train parts:

- Cable ▪ Cylinder ▪ Flow Control ▪ Gear Box ▪ Motor ▪ Pump ▪ Hydraulic Hose & Fittings
- Solid State Controller

All remaining lift components are covered by a three-year warranty.

Return Authorization Procedure

When processing any warranty claims (parts, repairs, etc.), all requests must be processed through The Braun Corporation Product Support Department. Call 1-800-THE LIFT® (extension 3009) during normal working hours. Product Support will issue a Return Material Authorization (RMA) number and detail the procedures required for processing returns and/or authorizing credit.

The lift identification information is provided on the Braun Serial No./Series No. identification tag and the two warranty cards (shown on inside front cover). The lift identification information must be provided when filing a warranty claim or ordering parts.



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32744
February 2006

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All illustrations, descriptions and specifications in this manual are based on the latest product information available at the time of publication. The Braun Corporation reserves the right to make changes at any time without notice.

Patent #5,261,779

Patent #6,065,924

Patent #6,238,169

Patent #6,464,447

Patent #6,599,079

Patent #6,692,217

Patent #6,739,824

Patent #6,837,670

Patents Pending

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